



Akvilac TIX 25

DESCRIPTION

A water-borne, one component acrylate lacquer.

PRODUCT FEATURES AND RECOMMENDED USES

- Especially designed for vertical and complex surfaces. Excellent levelling and wetting properties ensure the quality of the final surface
- Dries very fast forming a very clear film. Can also be used on the top of dark stain colors and the final outlook is similar to solvent-borne lacquer
- The M1 classification for low-emitting building materials has been granted by the Finnish Building Information Foundation RTS
- Suitable for chairs, furniture, doors, mouldings and other wooden surfaces

TECHNICAL DATA

Volume solids 28±2%

Weight solids 30±2%

Specific gravity 1.0 kg/l

Recommended spreading amounts and theoretical coverage

Recommended spreading amounts (unthinned)		Theoretical coverage
wet	dry	
80–120 g/m ²	24–36 µm	8–13 m ² /l

Practical coverage depends on the application method, conditions and the shape and roughness of the surface to be treated.

Drying times

100 g/m ² wet film	+23°C	+50°C
Dust dry, after	20–25 min	5–10 min
Touch dry, after	25–30 min	5–10 min
Dry to sand, after	30–40 min	10–15 min

Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation

Gloss

Semi-matt.

Color shades

Shades from the Akvicolor AT colour card and several colours by request. Akvi Tone tinting.



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APPLICATION INSTRUCTIONS

Surface preparation	Remove dust, loose particles and other impurities from the surface. Wood surfaces must be sanded with sandpaper P150–320. Sanding prior to the next application with sandpaper P240–400. All sanding dust must be removed.
Application conditions	The surface to be treated has to be clean and dry. The moisture content of wood has to be below 20%. During application and drying temperature of the air, substrate and product must be over +18°C and relative humidity of the air below 70%. Good ventilation is required to ensure optimal result. Product can be dried with or without oven.
Application	<p>Stir the lacquer carefully before use. Avoid flotation.</p> <p>For airless spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 0.011"–0.015" and pressure 100–160 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For air-assisted airless spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 0.011"–0.015" and pressure 40–120 bar. Atomising air pressure should be about 1–3 bar. Spray angle shall be chosen according to the shape of the object.</p> <p>For conventional spraying, the product is thinned approximately 0–10%. Recommended nozzle tip is 1.4–1.8 mm and pressure 2–3 bar.</p> <p>Apply lacquer 1–2 times.</p>
Thinners	Water
Cleaning of equipment	Water.
VOC	<p>The Volatile Organic Compounds amount is 20 g/litre of paint mixture.</p> <p>VOC content of the paint mixture (thinned 5% by volume) is 19 g/l.</p> <p>VOC 2004/42/EC (cat A/e) 130 g/l (2010)</p>

HEALTH AND SAFETY Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.
A health and safety data sheet is available on request from Tikkurila Oyj.

For industrial and professional use only.

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In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.