

TE80

Temacoat Primer Temacoat 50

The epoxy systems TE80 are recommended for steel, aluminium and zinc surfaces exposed to climatic conditions, chemicals and other special stress.

Corrosivity categories/durability according to ISO 12944	Tikkurila code	Treatment
Steel surfaces		
A2.07, A3.08 Corrosivity categories/durability C2-H, C3-M Steelwork exposed to mild or moderate stress. According to SFS 5873, system A3.08	TE80 Temacoat Primer Temacoat 50	EP160/2-FeSa2½ 80 µm <u>80 µm</u> DFT 160 µm
A3.09 Corrosivity categories/durability C3-H Steelwork exposed to mechanical abrasion.	TE80 Temacoat Primer Temacoat 50	EP200/3-FeSa2½ 2 x 80 µm <u>40 µm</u> DFT 200 µm
A4.08 Corrosivity categories/durability C4-M Steelwork, machines and equipment in process industry exposed to severe splashing and dust.	TE80 Temacoat Primer Temacoat 50	EP240/3-FeSa2½ 2 x 80 µm <u>80 µm</u> DFT 240 µm
A5I.02, A5M.02 Corrosivity categories/durability C5-I-H, C5-M-H Steel constructions and equipment exposed to very severe gas and chemical dust attack. E.g. tubular bridges and platforms. According to SFS 5873, system A5I.02	TE80 Temacoat Primer Temacoat Primer Temacoat 50	EP320/3-FeSa2½ 100 µm 120 µm <u>100 µm</u> DFT 320 µm
Marking of paint systems: TE80-SFS EN ISO 12944-5/A3.08 (EP160/2-FeSa2½)		
Aluminium surfaces		
Corrosivity categories C2, C3, C4 Aluminium surfaces indoors exposed to abrasion and mild or moderate gas and chemical dust attack. According to SFS 5873, system F40.05	TE80 Temacoat Primer Temacoat SPA50	EP120/2-AISaS 60 µm <u>60 µm</u> DFT 120 µm
Zinc surfaces		
A7.10 Corrosivity categories/durability C3-H, C4-M, C5-I-L, C5-M-L Zinc surfaces indoors exposed to abrasion and mild or moderate gas and chemical dust attack. According to SFS 5873, system F30.05	TE80 Temacoat Primer Temacoat 50	EP120/2-ZnSaS 60 µm <u>60 µm</u> DFT 120 µm
A7.11 Corrosivity categories/durability C4-H, C5-I-M, C5-M-M Zinc surfaces indoors exposed to abrasion and moderate or severe gas and chemical dust attack.	TE80 Temacoat Primer Temacoat 50	EP160/2-ZnSaS 80 µm <u>80 µm</u> DFT 160 µm

COLOURS

Temacoat 50 is tintable with TEMASPEED colorants, thus ensuring the possibility to get shades from RAL-, BS-, NCS- and other colour cards.

SUITABLE SHOP PRIMERS

Temablast EV 110, epoxy shop primer.
Temaweld ZSM, zinc silicate

SURFACE PREPARATION	<p>Oil, grease, salts and dirt are removed by appropriate means. (ISO 12944-4)</p> <p>Steel surfaces: Blast clean to grade Sa2½. (ISO 8501-1) If blast cleaning is not possible, phosphating is recommended for cold rolled steel to improve adhesion.</p> <p>Zinc surfaces: Sweep blast-clean with mineral abrasives, e.g. quartz sand, to an even roughness. (SaS, SFS 5873) If sweep blasting is not possible, the surface should be roughened by hand abrading or washed with PANSSARIPESU detergent.</p> <p>Hot dip galvanized surfaces are recommended to be painted with a misty coat (paint thinned 25–30%) before the actual priming.</p> <p>Damages in the zinc coating have to be repaired with Temazinc 99, a zinc rich epoxy paint. Before painting, clean the surfaces thoroughly (Sa2½/St3) and level off the edges around the cleaned areas.</p> <p>Aluminium surfaces: Sweep blast-clean with none-metallic abrasives to an even roughness. (SaS, SFS 5873) If sweep blasting is not possible, the surface should be roughened by hand abrading or washed with MAALIPESU detergent.</p>
APPLICATION CONDITIONS	<p>The surface must be clean and dry and the surface temperature should remain at least 3 °C above the dew point. During application and drying the temperature of the air, paint and surface should be a minimum of + 10 °C. The relative humidity should not exceed 80 %.</p>
APPLICATION	<p>The paint should be mixed thoroughly before application and then applied in an even coat on the dry and clean surface. Application with airless or conventional spray, brush or roller. Stripe coating of sharp edges, welding seams etc. should be done by brush or roller.</p>
MAINTENANCE PAINTING	<p>Maintenance Touch-up painting is sufficient for maintenance when the rust grade is Ri1–Ri3. (ISO 4628-3) Damages caused by transport or installation may also be repaired by touch-up painting. Remove all loose paint, clean rusty areas according to system demands. On steel surfaces small areas can be grinded or wire brushed to preparation grade St2. (SFS-ISO 8501-1) Level off the edges between the old paint film and the cleaned up areas. When using blast cleaning, be sure that there are no cracks in the remaining paint film. If the entire surface has to be overcoated, abrade the old topcoat to a rough finish. Remove all dust and other cleaning residues. Apply primers and finish according to the original paint system, qualities and film thicknesses.</p> <p>Repainting When the rust grade is Ri4 or Ri5, the entire coating must be renewed. Remove the old paint film and clean the surfaces to preparation grade Sa2½. Recoat in accordance with the original paint system.</p>
PRODUCT INFORMATION	<p>More detailed product information is available in respective data sheets.</p>

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The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.