
SURFACE PREPARATION	The surface to be treated has to be clean and dry. The moisture content of sawn timber has to be below 20%.
APPLICATION CONDITIONS	During application and drying the temperature of the air, paint and surface should be at least +10°C. The relative humidity should not exceed 70%. Good ventilation is needed during the drying process.
SYSTEM	<p>Priming Stir the Pinja Universal Primer well before application. If needed primer is possible thin 1:1 % with water. Apply Pinja Universal Primer evenly about 125–160 g/m² wet film thickness and check that it covers all the surfaces. Let the product dry. In normal conditions when temperature is 20–30°C the minimum drying time is about 24 hours.</p> <p>Top coat Stir the Pinja Pro well before application. Normally the paint is used in delivery viscosity but max. 10% thinning with water is possible. The right nozzle size is 0.011 or 0.013" and angle 20 or 40 and the spraying distance from object about 20–25 cm.</p> <p>Spray the Pinja Pro evenly about 125–160 g/m² wet film thickness and let the paint dry. In normal conditions when temperature is 20–30°C the drying time is minimum 5–8 hours.</p> <p>Stacking temperature below +30°C.</p> <p>Drying and recoating times are related to the film thickness, temperature, the relative humidity of the air and ventilation.</p>
STACKING	In order to avoid surface damages painted panels are recommended to stack so that the paint surface is against wood surface. Surface temperature must be under +30°C and between panels is recommended to put some soft material. Drying and stacking properties must be tested before starting the full scale painting.
MAINTENANCE PAINTING	Remove dirt, mould and loose particles from the surfaces. Remove loose paint with scraper and brush the surface clean with a steel brush. Wash down dirty and mouldy surfaces with Tikkurila Mould Removal according to the instructions. Repaint surface according to the instructions of maintenance paint. Pinja Pro, Ultra, Pika-Teho and Vinha are suitable products for maintenance painting.

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