Temafloor Membrane

DESCRIPTION
A solvent free, highly elastic, two-component crack bridging polyurethane coating.

PRODUCT FEATURES AND RECOMMENDED USES

• Highly elastic and crack bridging coating.
• Water impermeable coating for new and old concrete substrates
• Crack bridging A3 (-20 °C) EN 1062-7:2005
• Self-levelling, to be applied with serrated or adjustable steel trowel
• Low VO
• Low shrink
• Self-levelling, to be applied with serrated or adjustable steel trowel

TECHNICAL DATA

Volume solids
Approx. 100%

Specific gravity
1.4 kg / l (mixture)

Mixing ratio
Base 4 parts by volume Temafloor Membrane
Hardener: 1 part by volume Temafloor Membrane Hardener

Possible hardeners
Temafloor Membrane Hardener

Pot life (+23°C)
50 minutes on substrate, 25 minutes on the mixing container. Pour the whole mixture onto the floor all at once.

Practical coverage
Practical coverage depends on the eveness of the substrate and on the application method.

Film thickness 1 mm coverage approx. 1 liter/m2
Film thickness 2 mm coverage approx. 2 liter/m2

Drying time (+23°C)
Dust dry after 8 hours
Light trucking after 24 hours
Fully cured after 7 days

At lower temperature the curing process will last longer.

Cleaning of equipment
Thinner 1061

Colors
TVT 0332

Thinning instructions
Do not thin Temafloor Membrane coating.

Reaction to fire
Cfl-s1 according to standard EN 13501-1

VOC
VOC 2004/42/EC (cat A/j) 500 g/l (2010)
Temafloor Membrane: max. VOC < 500 g/l

Can sizes
20,0 L
Temafloor Membrane
APPLICATION INSTRUCTIONS

Surface preparation
New concrete: Remove laitance by power grinding, vacuum grit blasting or hydrochloric acid etching. Choose the method best suited for the premises. After grinding remove dust carefully with a vacuum cleaner. Hydrochloric acid etching is carried out with diluted hydrochloric acid (1 part concentrated hydrochloric acid, 4 parts water). Rinse with plenty of water. Dry the floor.

Old concrete: Remove all grease, oil, chemicals and other impurities by Maalipesu detergent. Remove old peeling paint layer by grinding or vacuum grit blasting. Choose the method best suited for the premises. Clean out pot-holes removing all loose friable material. Open cracks with e.g. an abrasive tool. Remove loose material and dust.

Cementitious levelling screed: check compatibility with the levelling screed manufacturer.

Application conditions
The relative humidity of the concrete should not exceed 97%. The temperature of the ambient air, surface or coating should not fall below +15 ºC during application or drying. Relative humidity of air should not exceed 70%.

Mixing components
First stir base and hardener separately. Mix the correct proportions of base and hardener thoroughly (approx. 2 minutes to get homogenous mixture) by using a low speed industrial hand drill with paddle. Insufficient mixing or incorrect mixing ratio will result in uneven drying of the surface, weaken the properties of the coating and risk the success of the application. If used as a broadcast system, add the quartz sand of grain size Ø 0.1–0.3 mm in to the mixture and mix until a homogeneous mixture has been achieved.

Application
Serrated or adjustable steel trowel

Priming
Prime using Temafloor 400, Fontefloor EP Primer, Temafloor Primer or Temafloor 220W epoxy varnish thinned 30–50% with Thinner 1029 or Fontefloor EP Primer epoxy varnish thinned about 20–50% with water. Pour the primer onto the floor and apply as much as is needed to impregnate the concrete surface. If necessary, repeat priming to get a non-porous surface. Subsequent treatment can be carried out after 2 hours using “wet-on-wet” technique. A porous priming coat will result in holes and air bubbles in the finished coating.

Scatter sand of grain size Ø 0.1–0.6 mm on the fresh primer coat to ensure the screed adhesion.

Patching
Patch pot-holes and cracks with a mixture of unthinned Temafloor 400 or Fontefloor EP Primer and dry, clean sand. Mixing ratio e.g. 1 part by volume of varnish mixture and 1–2 parts by volume of sand of grain size Ø 0.1–0.6 mm. Sand the patched areas before overcoating, if necessary.

Topcoating
Overcoating may be done within 16–24 hours after priming and patching. If the primed surface is not overcoated within 24 hrs, it should be abraded.

Pour the mixture onto the floor and apply with trowel. Control that the thickness of layer is correct by observing coating consumption and by measuring the film thickness. Recommended layer thickness is 1–2 mm. Subsequent coating layers should be applied after 16-24 hours. When used as a broadcast system, scatter sand of grain size Ø 0.3–0.8 mm on fresh coating.

Note! add the remaining mixture to the next batch of the coating, do not scrape it out of the container on to the floor.

Storage
Hardener should be stored in temperatures at around 20 C. The hardener starts to crystallize when exposed to temperatures below 20 C. Crystallization due to cold is reversible and the hardener can be melted and used without any impaired properties. For more information contact the producer.
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HEALTH AND SAFETY

Containers are provided with safety labels, which should be observed. Further information about hazardous influences and protection are detailed in individual health and safety data sheets.

A health and safety data sheet is available on request from Tikkurila Oyj.

For industrial and professional use only.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.

The product is intended for professional use only and shall only be used by professionals who have sufficient knowledge and expertise on the proper use of the product. The information above is advisory only. To the extent permitted by applicable law, we shall not approve of any liability for the conditions under which the product is being used or for the use or application of the product.

In case you intend to use the product for any other purpose than that recommended in this document without first getting our written confirmation on the suitability for the intended use, such use takes place at your own risk.
The European harmonized product standard EN 1504-2:2004 defines the requirements for surface protection systems for concrete.

This product is tested and CE-labelled in accordance with the table 1d and 1e in the appendix ZA.

<table>
<thead>
<tr>
<th>Product for protection and repair of concrete structures – Coating.</th>
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<tbody>
<tr>
<td>Crack bridging ability</td>
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<tr>
<td>Permeability to CO₂</td>
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<tr>
<td>Reaction to fire</td>
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<tr>
<td>Adhesion strength by pull off test</td>
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<tr>
<td>Release of dangerous substances</td>
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<td>Permeability to water vapour</td>
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