TIKKURILA  
ROSTEX SUPER  
METAL PRIMER / MATT

DESCRIPTION  
Quick-drying anti-corrosion primer with a special binding agent. Does not contain lead or chromate pigments.

RECOMMENDED USES  
Sheet metal roofs, gutters, down pipes, cinder sheets, fire escapes, railings, flagpoles, drying racks, boats and other metal constructions.

PRODUCT FEATURES  
Rostex Super Metal Primer is suitable for priming steel, zinc-coated steel and non-slip aluminum surfaces subject to heavier stress than usual, when the adhesion of normal alkyd primers will not be sufficient or would take too long to dry. Also suitable for copper, brass, stainless steel, PURAL, POLYESTER, ACRYL and obsolete PVC-coated steel sheets. Can be used as a primer for both alkyd paints (e.g. Miranol, Unica, Panssarimaali) and water-borne paints (e.g. Panssari Akva). For professional use only.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.
ROSTEX SUPER

TECHNICAL DATA

<table>
<thead>
<tr>
<th>Technical data</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Dry film thickness 50 µm</td>
<td>+10°C</td>
</tr>
<tr>
<td>Dust dry</td>
<td>1 hour</td>
</tr>
<tr>
<td>Recoatable with alkyd paints, min.</td>
<td>5 hours</td>
</tr>
<tr>
<td>Recoatable with water-borne paints, min.</td>
<td>2 days</td>
</tr>
<tr>
<td>Recoatable, max</td>
<td>7 days</td>
</tr>
</tbody>
</table>

Colour Shades

Ready made shades: Light gray, iron oxide red, green, black.

Gloss

Matt.

Coverage

Approx. 10 m²/l (40 µm dry film)

Can sizes

0.33 l, 1 l, 3 l, 10 l

Thinner

1120

Application method

Brush or spray. Brushes with thick bristles are best. Airless spraying: nozzle 0.011–0.015” or 0.280–0.380 mm – thinning 0–15%

Density (kg/l)

Approx. 1.3 kg/l, ISO 2811

Chemical resistance

Resistant to white spirit and denatured alcohol. Not resistant to strong solvents such as thinner. Good oil and grease resistance.

Abrasion resistance

Good

Volume solids (%)

45

VOC

(cat A/I) 500g/l(2010)
Rostex Super contains VOC max. 500 g/l.

Storage

Unaffected by cold storage or transportation.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.
APPLICATION INSTRUCTIONS

Application conditions
The surface to be painted must be dry and warmer than the surrounding air, the temperature at least +5 °C and the relative humidity of the air below 80%. Such conditions slow the drying time considerably and extended recoatability. The temperature of the surface must not exceed +40 °C so that the solvent does not evaporate too quickly, causing porosity, bubbling and weakened adhesion in the paint. Plan your painting work so that you can finish it within 4 days. Lower temperatures and/or higher humidity will extend recoatability (see table). If you are unable to apply the finishing coat in the specified time, you should sand the primer lightly and wash it with Panssaripesu before finishing.

Surface preparation

Unpainted surfaces:
Remove any white rust/rust from the surface by sanding or with a wire brush (until grade St2). Remove any water-soluble white rust inhibiting agents, dirt, water-soluble salts, greases and oils from the surface with Panssaripesu detergent and a brush. Rinse thoroughly with water and allow to dry. Roughen smooth aluminum surfaces.

New zinc-coated sheet metal roofs should be painted after one winter at the earliest. The best adhesion will be achieved on a mechanically or chemically roughened zinc-coated surface that has been dimmed by the weather.

Previously painted surfaces:
Remove any loose paint and rust with a scraper or wire brush (until grade St2). Bevel the edge between the cleaned area and solid paint. Wash the surface with Panssaripesu detergent, rinse thoroughly with water and allow to dry.

Painting
Stir Rostex Super well before use. Apply the paint preferably with a brush or spray gun. The recommended dry-film thickness for a single coat is 40-60 µm.

Coating
Rostex Super can be painted over with a finishing coat such as water-borne Panssari Akva or solvent-borne Panssarimaali.

Cleaning of tools
Clean the tools with Thinner 1120 or Tikkurila Pensselipesu Tool cleaner.

Maintenance instructions
Handle the painted surface with care, as the product reaches its final hardness and durability in about 4 weeks under normal conditions. If a surface needs cleaning soon after treatment, use a soft brush, a damp cloth or a mop.

A dirty surface can be cleaned with Talon Huoltopesu (mix 1 part of Talon Huoltopesu with 10 parts of water) after one month. Clean stains and very dirty surfaces with a stronger solution of Huoltopesu and water (1:1). Rinse the surfaces and let them dry after cleaning.

Environmental and waste disposal
Avoid spillage into drains, water systems and soil. Destroy liquid waste according to the local regulations for hazardous waste. Recycle empty, dry cans or dispose of them in accordance with local regulations.

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.
HEALTH AND SAFETY LABELLING according to Regulation (EC) No. 1272/2008
Contains: Reaction mass of m-xylene, o-xylene, p-xylene and ethylbenzene. WARNING. Flammable liquid and vapor. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. May cause damage to organs through prolonged or repeated exposure. Toxic to aquatic life with long lasting effects. If medical advice is needed, have product container or label at hand. Keep out of reach of children. Keep away from sparks and open flames. - No smoking. Avoid breathing vapor. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves/clothing. IF IN EYES: Rinse cautiously with water for several minutes. Contains ethyl methyl ketoxime. May produce an allergic reaction.

GHS02  GHS07  GHS08  GHS09

The above information is not intended to be exhaustive or complete. The information is based on laboratory tests and practical experience, and it is given to the best of our knowledge. The quality of the product is ensured by our operational system, based on the requirements of ISO 9001 and ISO 14001. As manufacturer we cannot control the conditions under which the product is being used or the many factors that have an effect on the use and application of the product. We disclaim liability for any damages caused by using the product against our instructions or for inappropriate purposes. We reserve the right to change the given information unilaterally without notice.